

**DSX1000** 

# Get More Out of Your Digital Microscope



# Intelligent Innovation

"Fast failure analysis with guaranteed accuracy and repeatability"



#### **Macro to Micro Versatility**

- Large selection of lenses to find the best magnification, resolution, and working distance for your sample
- ► Coded free-angle observation system



# Multiple Observations with a Single Click

- Change lenses and observation method quickly by pushing a button
- ► All observation methods are available at all magnifications



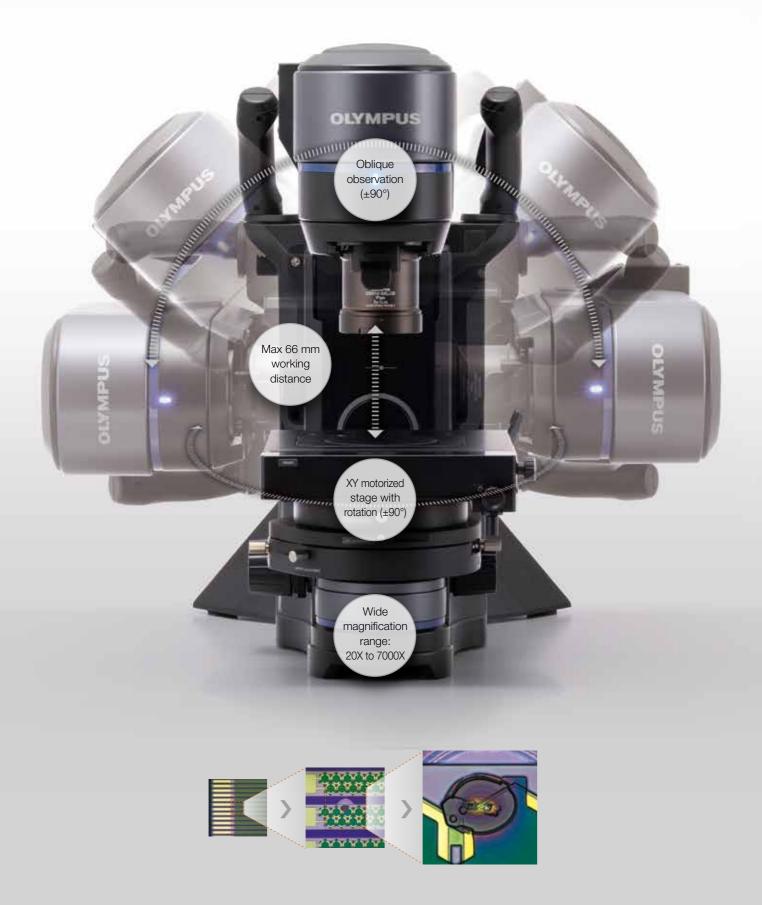
# Be Confident in Your Results with Guaranteed Accuracy and Precision

- Accurate measurements with a telecentric optical system
- ► Both accuracy and repeatability are guaranteed at all magnifications



15 - 18

# Macro to Micro Versatility



The microscope's 20X to 7000X magnification range enables you to conduct high-level, low-magnification overview observations and seamlessly zoom down to the micron level for detailed analysis.

The depth of field and a long working distance give you the flexibility to inspect larger samples, while the free-angle observation system enables you to image your sample from many directions.

### The Tool to Solve Your Challenges

#### Rough Inspection and Micron-Level Analysis with One System

In the past, both high-magnification and low-magnification microscopes were needed to complete an inspection. Switching your samples between microscopes took time and required many setting adjustments.







- · Better objectives deliver better resolution
- · Long working distance
- · Deep depth of focus
- · Quick and easy lens replacement

**DSX1000** 

Complete your inspection with one easy-to-use system.

#### **High-Resolution Images at High Magnification**

When inspecting uneven samples, it is important to maintain a safe distance between the lens and sample to keep from damaging it. To see details, you need to increase the magnification, but this typically results in worse resolution.







**DSX1000** 

High-quality images at high magnification with advanced optics.

#### Minimize the Chance of Crashing into Your Sample

If the distance between your sample and the lens is too small, the objective can crash into the sample during analysis, potentially damaging it.





DSX1000

Observe uneven samples without bumping into them.

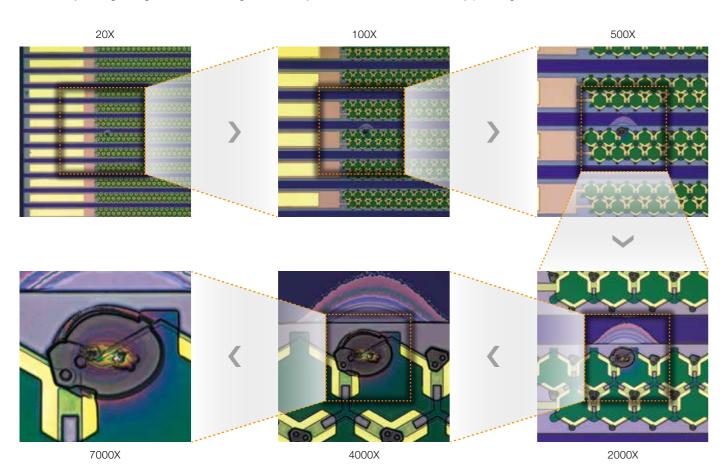
### Choose the Best Lens for Your Analysis

Our lineup of 17 objective lenses, including super long working distance and high numerical aperture options, provides the flexibility to obtain a wide range of images.



#### See the Whole Picture: 20X to 7000X Magnification Range

Seamlessly change magnification from high-level analysis to detailed observation by pushing a button.



#### Minimize the Chance of Crashing into Your Sample

The DSX1000 system offers a wide depth of field and a long working distance, so you can observe uneven samples with less chance of causing damage.



#### High Resolution and a Long Working Distance in One Objective

Objectives combining high resolution and long working distance enable you to analyze large, uneven samples, such as automobile and machines parts, that were difficult to inspect in the past using an optical microscope.



XLOB series

#### **Exceptional Resolution with a 0.95 Numerical Aperture**

The DSX1000 digital microscope enjoys the full benefits of optical microscope lenses. Their chromatic aberration correction enables you to see the fine details in your sample.



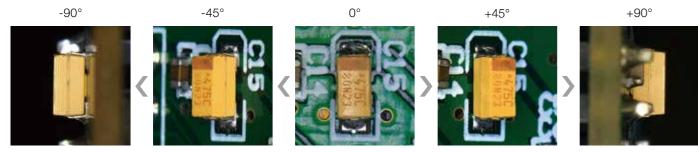
UIS2 series

#### **See Your Sample from Many Angles**

#### Oblique observation (±90°)

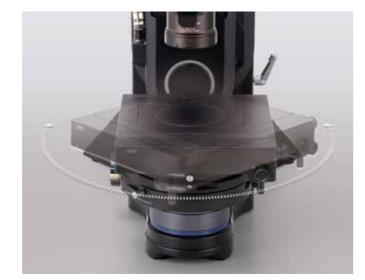
The eucentric optical design maintains a good visual field when tilted or when the stage is rotated, enabling you to observe your sample from many angles. This flexibility frees you from only having the option to observe your samples directly from above, helping you spot hard-to-see defects.

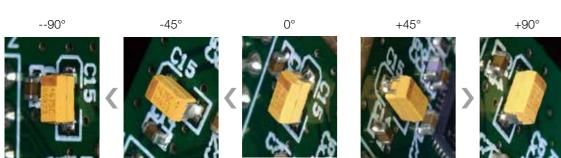




#### Rotational observation (±90°)

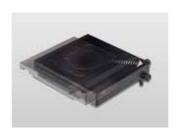
The stage rotates 90 degrees for even more flexibility in how you view your sample.





#### **Always Know Your Angles**

The system automatically tracks the inclination and angle rotation information for each image.



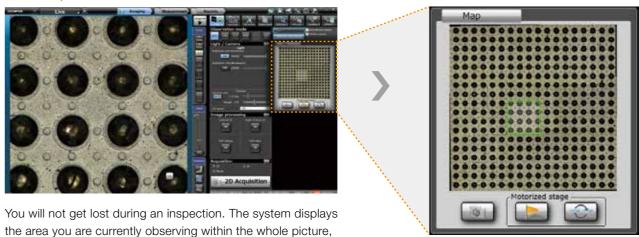


Movement of rotating stage

#### Inclination angle sensor



#### Micro map function



Easy-to-Use Console

even in zoom mode.



# Multiple Observations with a Single Click



# Six Observation Methods



#### Console



The DSX1000 microscope offers flexibility to make your inspection workflow faster and easier. Changing observation is as simple as turning a dial while switching between Six different observation methods requires only the push of a button.

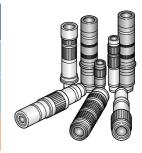
### Instant Switching Saves Time

Conventional systems may only offer one or two observation methods, limiting what you can see in your sample.

The DSX1000 microscope offers various observation methods from which you can choose the one that works best for your job.

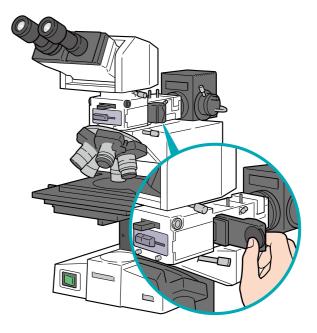
Supported Observation Methods for Conventional Digital Microscopes

	Observation method A	Observation method B	Observation method C
Lens magnification A			Supported
Lens magnification B			Supported
Lens magnification C	Supported	Conditionally supported	





Generally, replacing lenses on an optical microscope is cumbersome and some illumination methods may not be supported.



DSX1000

Choose from 6 observation methods, and switch between them with a single click.

9

Instantly switch

between them

#### **Change Magnification Quickly and Easily**

With some digital microscopes, you need to replace the object lens to adjust the magnification. This can be a slow process, potentially requiring you to remove the camera cable each time and also must be restart the software. During this process, you might lose your view on the object forcing you to spend time navigating back to the correct spot.

The DSX1000 enables you to easily and quickly change magnification from the macro to the micro range, minimizing the chance of losing the target object.

# **Quick Magnification Change with a Sliding Nosepiece**

You can attach two objective lenses to the head at the same time and quickly change the magnification just by sliding the lens

#### **Instantly Switch the Lens Attachment**

Objective lenses can be quickly switched you to find the best magnification for your inspection. When the lens is replaced, magnification and visual field information will automatically be updated.



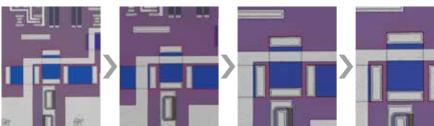


#### **Fast Motorized Optical Zoom**

Optically zoom in and out by turning the console dial. The optical zoom head covers wide range of magnifications with a single objective. It's fully motorized, helping you to eliminate common errors that may occur when manually setting the zoom.







A single lens supports up to 10X zoom ratio.

#### **Change Observation and Illumination Methods by Pushing a Button**

With some microscopes, illumination methods are depend on your choice of lens, and changing illumination can be time consuming. The DSX1000 system makes this process fast, simple, and easy—just push a button.



#### Simple Light Adjustment with Knob Dial

\*Lighting is adjusted differently depending on the observation method.





















#### **Easy-to-Use Console**

The multifunction console helps you do your work quickly. For example, you can easily capture 2D or 3D images or move the XYZ stage with one click.



#### **Integrated Observation Methods**

Easily switch between brightfield (BF), oblique, darkfield (DF), MIX (BF and DF), simple polarization (PO), differential interference contrast (DIC), and contrast enhancement observation functions. This flexibility enables you to handle almost any microscope inspection task.

### MIX (BF+DF)

# Light comes from a ring around the

Easily detect scratches and defects that can be hard to find with a conventional microscope by combining the detection capabilities of darkfield (DF) to the visibility of brightfield (BF).







#### BF (Brightfield)

#### Good for flat samples

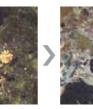
Scattering or reflected light is obliquely irradiated on the sample's surface, highlighting dust, scratches, and other objects. Dust and scratches appear bright in the visual field.



#### PO (Polarization)

#### **Designed for polarizing samples**

By orthogonally laying out two polarization filters, this method enables you to see the contrast and color according to your sample's polarization property.





#### Enhance your surface's unevenness

**OBQ** (Oblique)

Use this method to enhance a surface's unevenness by shining the light from only one direction. This method is ideal for uneven or corrugated samples and cutting traces.



DF (Darkfield)

similar defects

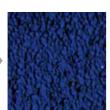
Best for detecting scratches and

Scattering or reflected light is obliquely

irradiated on the sample's surface, highlighting

dust, scratches, and other objects. Dust and

scratches appear bright in the visual field.



#### DIC (Differential Interference Contrast)

#### Visualize unevenness, foreign particles, scratches, and other defects at the nano level

This method enables you to visualize surface unevenness at the nano level. It's ideal for inspecting wafers, film, LCD ACF, and glass surfaces.

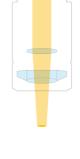


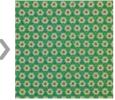


#### Contrast UP

#### Emphasize your sample's contours

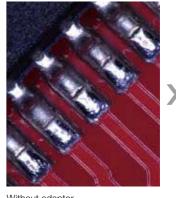
This method enhances the contrast by narrowing the optical element's aperture stop, enabling you to see sharp, vivid images. The bright parts look brighter, while the dark parts look darker.





#### **Minimize Glare**

The adaptor diffuses lighting to help eliminate glare and darkened slopes on a samples like a cylindrical metal surface.







Without adaptor

Within adaptor

**Eliminate Reflections** When observing a film's surface or an object through a transparent medium, such as glass, part of the surface can look very bright. An optical polarization plate is used with the





Without adaptor

Within adaptor

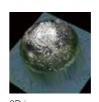
#### **High-Resolution Images at High Speed**

The microscope's advanced algorithms enable you to quickly capture 3D images by pushing a button.



adaptor to eliminate glare.





Fully focused image 3D image

Obtaining a high visual field image by connecting images

#### **Panoramic Images with Automatic Stitching**

Capture 3D images over a wide area in panorama view. Stitch together a series of in-focus images to see your sample beyond the microscope's field of view.



Panoramic image





# Be Confident in Your Results with Guaranteed\* Accuracy and Precision



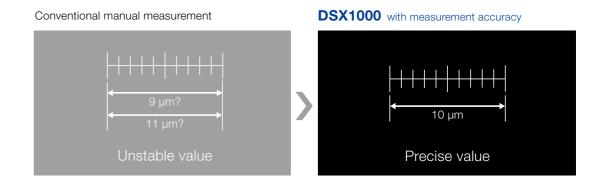
The microscope's telecentric optical system enables you to obtain very precise measurements while the guaranteed accuracy and precision bring confident in your results.

\*To guarantee XY accuracy, calibration work must be undertaken by an Olympus service technician

#### Guaranteed Measurement Precision

#### **Be Confident in Your Measurements**

The precision of many general digital microscopes and optical microscopes is not guaranteed.

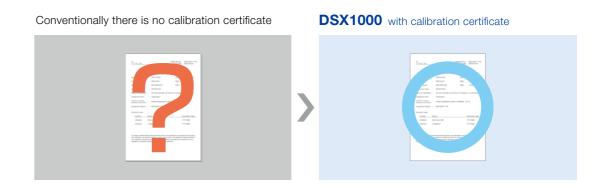


DSX1000

You can be confident in your measurement results with the guaranteed measurement precision.

#### **On-Site Calibration**

Even if the measurement precision of your microscope was guaranteed at the time of factory shipment, those results can be changed once installed.



**DSX1000** 

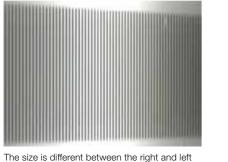
Reliable measurement with on-site calibration.

#### **High-Precision Measurement**

When imaging tall samples with conventional microscope, you may suffer from a convergence effect where the size of the object can look different depending on the point of focus. This effect makes it difficult to take accurate measurements. The DSX1000 system's telecentric optics eliminate this effect to achieve better measurement accuracy. When you need high-precision measurement, the DSX1000 is your choice.











The size is the same between the right and left edges in one visual field.

#### What is a telecentric optical system?

edges in one visual field.

Telecentric lenses have the same brightness at the center and edge of the visual field. Even if the sample moves vertically by adjusting the focus, the image size (magnification) does not change with telecentric lenses. This optical system enables you to capture an image of an entire sample faced up, which increases measurement precision.

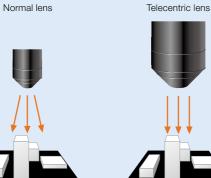
When measuring the distance between two points in the images above and below focus, results can differ.

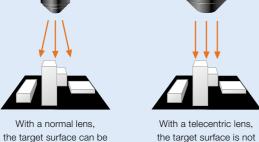


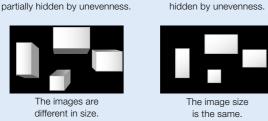


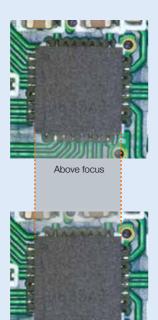
#### Telecentric optical system

The measurement result is the same between the images above and below focus





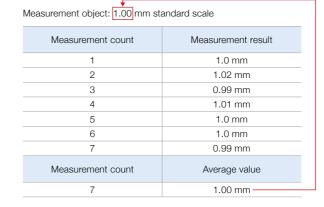


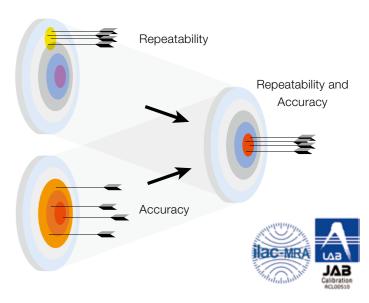


Below focus

#### **Guaranteed Accuracy and Repeatability**

Measurement accuracy and repeatability are guaranteed at all magnifications, so you can be confident with your measurement results.





#### **Guaranteed Measurement Performance at Your Working Environment**

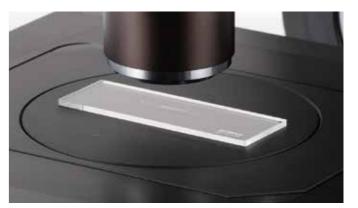
When you purchase DSX1000 system, calibration will be done by a technician at your site to guarantee the same level of precision as it was shipped from the factory.



#### **Keep Your Measurements Precise**

To further reduce fluctuation in measurement precision, the objective lenses and zoom ratios needs to be calibrated. Normally, this is a timeconsuming process, but calibration setting can be done quickly and easily by the auto calibration feature.



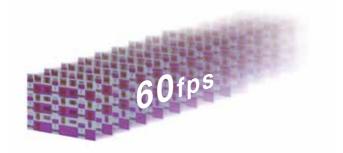


Calibration sample

## Powerful Functionality Delivers Exceptional Value

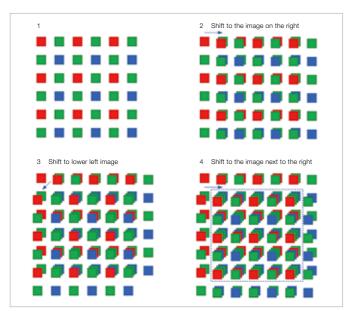
#### Smooth Live Imaging with a Fast 60 fps **Frame Rate**

With the same technology used in high-end, digital singlelens reflex cameras, the DSX1000 offers smooth imaging at 60 frames-per-second (fps) frame rate. Your images remain sharp even if you move the sample.



#### **High-Resolution Imaging for High Color Reproduction**

You can obtain high-resolution images with exceptional color reproduction and a small file size with the camera's built-in 3CMOS mode.

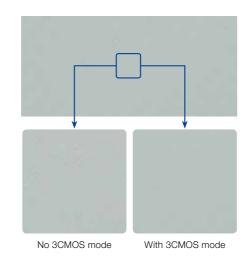


The DSX1000 system can achieve the same image quality as a three-plate camera by capturing images successively after shifting the sensor's position.

#### **Sharp Low-Magnification Images** without Flare

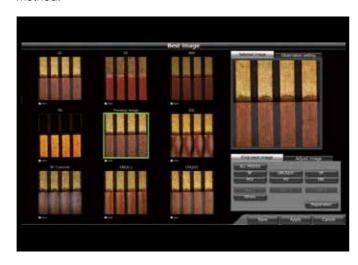
The microscope's advanced optical technology eliminates lens flares that are common at low magnification, resulting in sharp images.





#### **Preview Images from 6 Observation Methods**

Instantly display sample images captured with 6 different observation methods by a single click. Choose the image that works best for your sample, and the setting will automatically be configured to make the best out of that observation method.



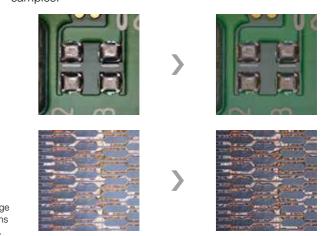
#### **Retrieve Optimal Observation** Condition

When you take an image, it contains information about the conditions when captured. You can recall these conditions by clicking on the image, making it easy to observe with the same conditions and settings.



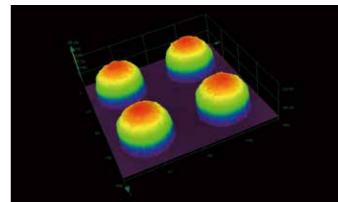
#### **Minimize Halation**

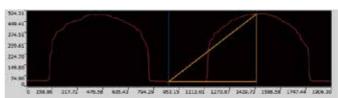
The HDR function combines multiple images captured at different exposures to show the fine structures in bright and dark areas while removing halation and glare from reflective samples.

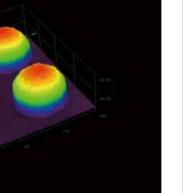


#### **Wide Variety of Measurements**

The system not only supports measurement of 2D properties like line width, surface area, angle, and diameter, but can also measure height, volume, cross-sectional area, and other properties required for 3D measurement.







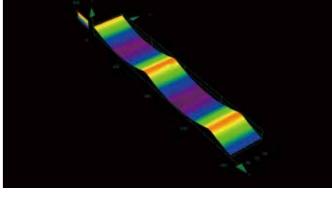
#### 21.104 Sak 0.531 46.136 .... 28.662 74.798 hell 18.311

#### **Powerful Image Analysis Software**

OLYMPUS Stream image analysis software facilitates specialized analysis, such as granularity measurement. OLS5000-BWS software is also available to make your inspection, from data acquisition to reporting, more efficient.

#### **Surface Roughness Measurement**

You can easily see the picture of surface condition by performing line and surface roughness measurement quantitatively, using Ra and Rz parameters.



#### Flexible, One-Click Reporting

Instantly report your results in the format you like. This tool supports Excel, PDF, and RTF formats in addition to DSX-specific formats. You can also customize your report according to your desired format.

### Automotive

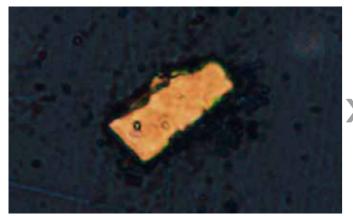
# Observe foreign substances on the surface of painted car bodies to identify the source of the contamination

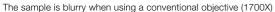


A painted car body

Solution

See clear object details at the same magnification.







Detect foreign substances by clearly visualizing even the air bubbles around them (DSX1000, 1700X)

#### Observe the cross-section of radiator fins to find welding defects



Radiator fin cross-section

Solution

With some systems, it can be time-confusing to choose the best observation method for your sample. With the DSX1000 system, select your observation method simply by pushing a button.



The sample is blurry when using a conventional objective (1700X)



DSX1000 Polized observation (300X), clearly visualize the peeling of the weld

### Metal

#### Observe a fractured metal surface to analyze the damage cause



A fractured metal surface

Solution

Observation of a wide area can be done under high magnification with image stitching, but with some conventional system, the boundaries of stitched images remain visible.

The improved stitching algorithm of DSX1000 provides clear images without visible boundaries.



A 2 × 2 stitched image (1000X)

#### **Observe Large Objects without Glare**

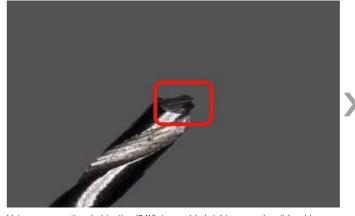


Drill tip

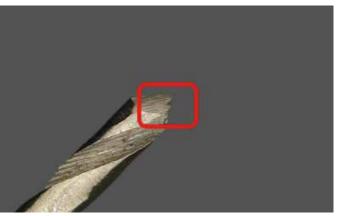


Brightness can easily be inequable when observing large three-dimensional objects, which makes it difficult to see the entire view of a sample.

Obtain a clear, glare-free overview of a large object with the DSX1000 microscope.



Using a conventional objective (24X), inequable brightness makes it hard to see the damaged area



Easy observation (24X) of damaged area with DSX1000 thanks to the flat lighting

#### Electronics

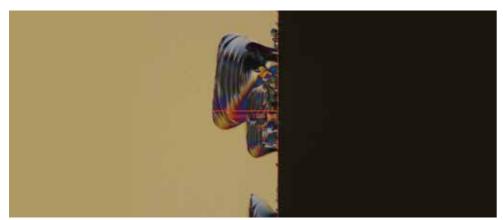
# Measurement of integrated circuit (IC) chipping to determine the cause of failure



IC wafer before dicing

Solution

Not every digital microscope guarantees the accuracy and repeatability of measurements at all magnifications. You can rely on the DSX1000 measurement results with guaranteed measurement accuracy and repeatability.



Differential interference contrast (DIC) image (2500X), the edge of chipping is clearly visible

# Multilayer capacitor surface inspection of defects and external dimension measurement

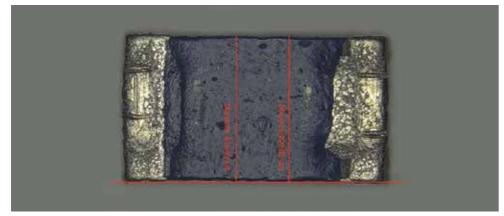


IC substrate

Solution

Reflection between the capacitor and dielectric makes it challenging for a conventional digital microscope to observe the entire surface.

Selecting the appropriate observation method can instantly be done with DSX1000 to find the best image.



Brightfield observation (1500X), surface observation and external dimension measurement can be done at the same time

### Other analysis applications

# Analyze the characteristics and defects in the cross-section of metallic materials

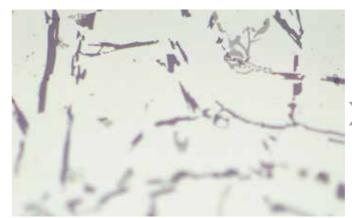


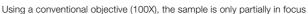
A polished samp

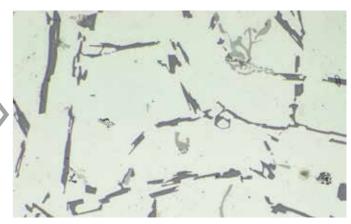
Solution

The DSX1000 system with OLYMPUS Stream software is capable of acquiring a fully-focused image of the entire sample regardless of unevenness or tilt on the polished surface.

This eliminates the need for re-polishing, leading to a reduction of effort and time.







DSX1000 objective (100X), the entire sample is fully focused regardless of irregularities

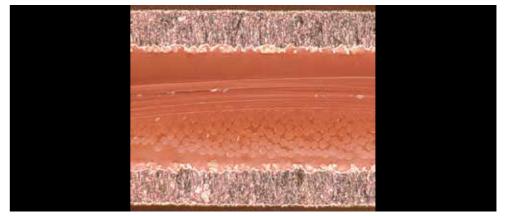
# Analyze the glass fibers and resin in the cross-section of a printed wiring board's glass epoxy substrate



Printed wiring board

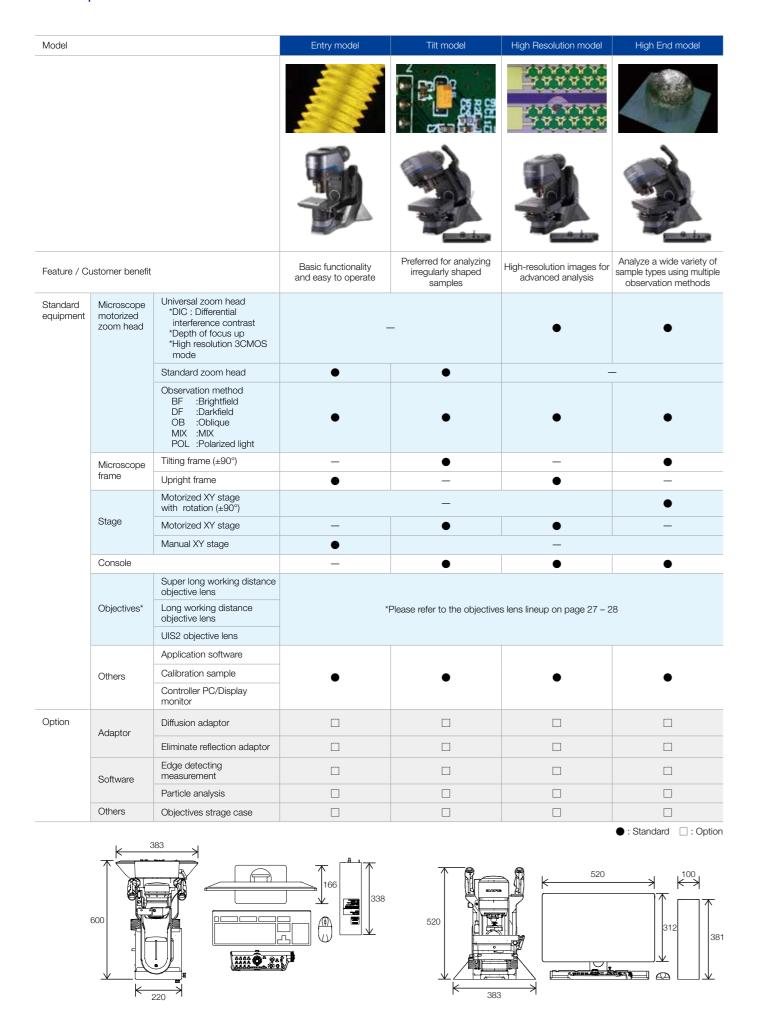
Solution

The glass epoxy's substrate is uneven due to etching, making it difficult for the microscope to clearly focus. The DSX1000 objectives' depth of focus and resolution achieve clear images across the entire cross-section.

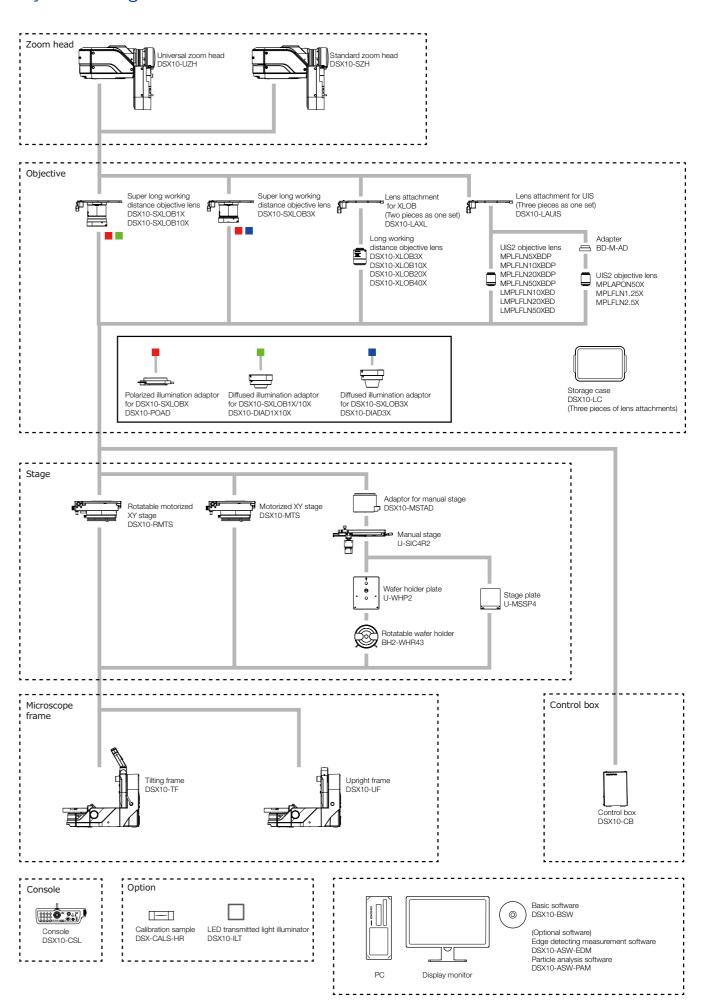


Darkfield (700X), individual glass fibers can be clearly observed

#### Lineup



### System diagram



### Objective Lenses

# Super long working distance objective lens

 Provides a long working distance between the lens and sample



# High-resolution, long working distance objective lens

 Delivers both high resolution and a long working distance



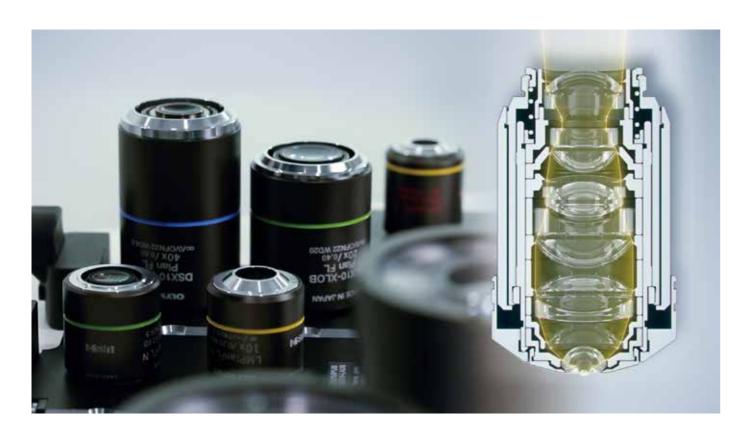
#### **High-perfomance, high NA objective lens**

• Delivers high performance at nano scale



Magnification on monitor 20	0X 4	10X 1	100X 2	X00	500X	1000X	2000X	5000X	70	X0C		
Objective lens model										Working Distance (mm)	NA	Field of View (µm)
DSX10-SXLOB1X		20 – 200X								51.7	0.03	19,200 – 2,740
DSX10-SXLOB3X			42 – 420	X						66.1	0.09	9,100 – 910
DSX10-SXLOB10X					140 – 1400X					41.1	0.20	2,740 – 270
DSX10-XLOB3X			42 - 420	Х						30.0	0.09	9,100 – 910
DSX10-XLOB10X					140 – 1400X					30.0	0.30	2,740 – 270
DSX10-XLOB20X						280 – 2800X				20.0	0.40	1,370 – 140
DSX10-XLOB40X							560 – 5600X			4.5	0.80	690 – 70
MPLFLN5XBDP				70 – 700X						12.0	0.15	5,480 – 550
MPLFLN10XBDP					140 – 1400X					6.5	0.25	2,740 – 270
MPLFLN20XBDP						280 – 2800X				3.0	0.40	1,370 – 140
MPLFLN50XBDP							700 – 7	7000X		1.0	0.75	550 – 50
MPLAPON50X							700 – 7	7000X		0.35	0.95	550 – 50
LMPLFLN10XBD					140 – 1400X					10.0	0.25	2,740 – 270
LMPLFLN20XBD						280 – 2800X				12.0	0.40	1,370 – 140
LMPLFLN50XBD							700 – 7	7000X		10.6	0.50	550 – 50

<sup>\*</sup>The DSX10-SXLOB1, 3, 10X, and DSX10-XLOB3X do not support PO observation.



#### Olympus lens processing system

We created an automatic lens processing system to deliver the highest possible quality optics. As a result, we are now able to process high precision lenses as fine as 1/10,000 mm.



# Olympus advanced engineer development program leads to Yellow Ribbon Medal

In 2018, Olympus was awarded a Yellow Ribbon Medal for developing an advanced method to process high-precision objective lenses up to 2 µm. As part of the program, senior engineers mentored younger engineer in the art and science of lens manufacturing.



<sup>\*</sup>The MPLAPON50X does not support DF and mixed observations.

<sup>\*</sup>The MPLFLN1.25, 2.5X support BF and OBQ observations.

		DSX10-SZH	DSX10-UZH				
	Optical system	Telecentric optical system					
	Zoom ratio	10X (motorized)					
	Zoom magnification method	Motorized					
	Calibration	Autor	matic				
Optical system	Lens attachment	Quick-switch, coded lens attachments automatically update magnification and visual field information					
Зузісні	Maximum total magnification (on monitor)	7,000X					
	Working distance (W.D.)	66.1 - 0.35 mm					
	Accuracy and repeatability (X-Y plane)*1	Accuracy of magnification: 3% Repeatability of magnification: ± 2% = 3σ n -1					
	Repeatability (Z axis)*2	Repeatability (height): σ n - 1 ≤ 1 μm					
	Image sensor	1 / 1.2 inch, 2.35 million pixel color CMOS					
	Cooling	Peltier cooling					
0	Frame rate	60 fps (maximum)					
Camera	Normal	1,200 × 1,200 (1:1) / 1,600 × 1,200 (4:3)					
	Fine	Not available	1,200 × 1,200 (1: 1) / 1,600 × 1,200 (4: 3)				
	Super fine	Not available	3,600 × 3,600 (1: 1) / 4,800 × 3,600 (4: 3)				
III	Color light source	LED					
Illumination	Lifetime	60,000 h (design value)					
	BF (brightfield)	Standard					
	OBQ (oblique)	Standard					
	DF (darkfield)	Standard LED ring divided into four divisions					
Observation	MIX (brightfield+darkfield)	Standard Simultaneous observation of BF + DF					
000011441011	PO (polarization)	Stan	dard				
	DIC (differential interference)	Not available	Standard				
	Contrast up	Standard					
	Depth of focus up function	Not available Standard					
	Transmitted lighting	Standard* <sup>3</sup>					
Focus	Focusing	Motorized					
rocus	Stroke	101 mm (motorized)					

	Objective	DSX10-SXLOB	DSX10-XLOB	UIS2	
	Maximum sample height	50 mm	115 mm	145 mm	
	Maximum sample height (free angle observation)	50 mm			
Objective lens	Parfocal distance	140 mm	75 mm	45 mm	
	Lens attachment	Integrated with lens	Available		
	Total magnification	20X - 1,400X	42X - 5,600X	23X*4 - 7,000X	
	Actual F.O.V.	19,200 µm - 270 µm	9,100 μm - 70 μm	17,100 μm - 50 μm	
Adaptor	Diffusion adaptor (option)	Available	Not available		
Adaptor	Eliminate reflection adaptor (option)	Available	Not available		
Lens attachment	Number of objectives that can be attached	Up to 1 piece (attachment is integrated with lens)	Up to 2 pieces	Up to 3 pieces	
Objective lens case			Three lens attachments can be stored		

<sup>\*4</sup> Total magnification when using MPLFLN1.25X

	Stage	DSX10-RMTS	DSX10-MTS	U-SIC4R2	
	XY stage: motorized / manual	Motorized (with rotation function)	Motorized	Manual	
	XY stroke	Stroke priority mode : 100 mm × 100 mm Rotation priority mode : 50 mm× 50 mm	100 × 100 mm	100 × 105 mm	
Stage	Rotation angle Stroke priority mode : ±20° Rotation priority mode : ±90°		Not av	Not available	
	Display rotation angle	GUI Not a		vailable	
	Load-resistance	d-resistance 5 kg		1 kg (2.2 lb)	

Frame	Upright frame	l ilt frame	Display
Z-axis stroke	50 mm	Resolution	
Tilt observation	Not available	±90°	
Tilt angle display	Not available	GUI	
Tilt angle method	Not available	Manual, fix / release handle	

I ilt angle method	Not available	Manual, fix / release handle	
	System Total	Upright frame system	Tilt frame system
Weight (frame, head,	motorized stage, display, and console)	43.7 kg (96.3 lb)	46.7 kg (103 lb)
Power consumption		100 - 120V / 220 - 240 \	/, 1.1 / 0 .54A, 50 / 60Hz

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23 - inch flat panel display 1,920 (H) × 1,080 (V)

<sup>\*1</sup> Calibration by Olympus or dealer servi\*2 When used 20X or higher objective.\*3 The optional DSX10-ILT is required.

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