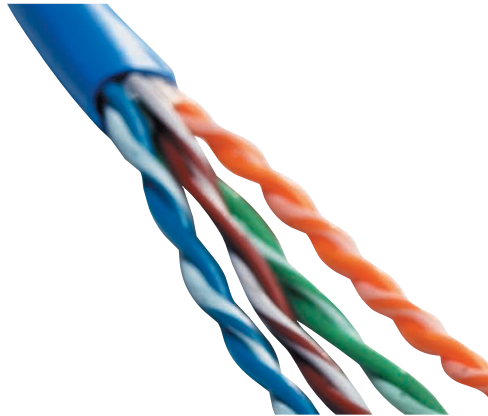
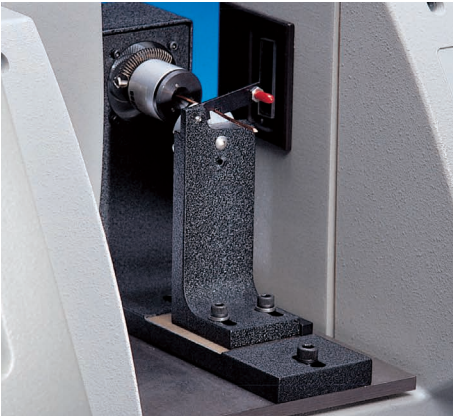


BENCHMIKE 283 SERIES



Off-Line measurement systems for wire and cable samples

- ▶ Measure manufactured parts or cut samples fast and with the highest accuracy
- ▶ Perform reliable, non-contact measurements from run to run
- ▶ Benefit from easy-to-use features for simple setup and operation



The Industry's Most Accurate, Reliable, and Easiest-To-Use Gauging System

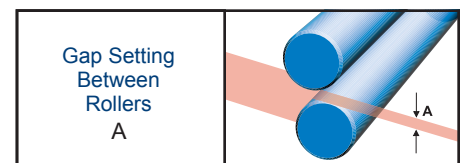
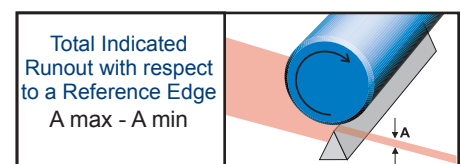
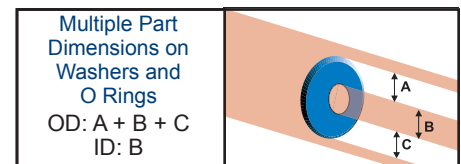
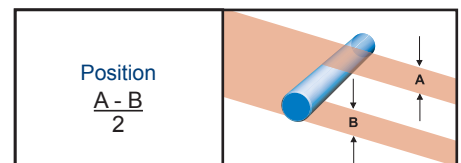
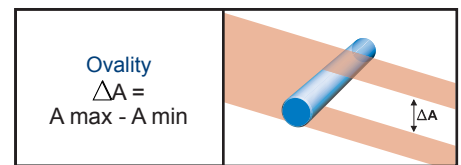
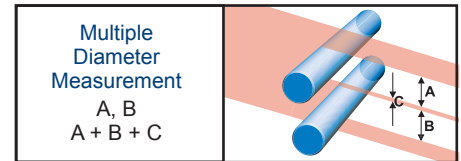
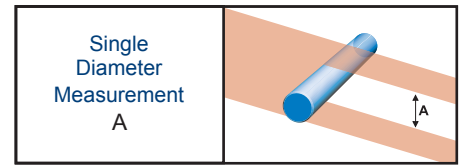
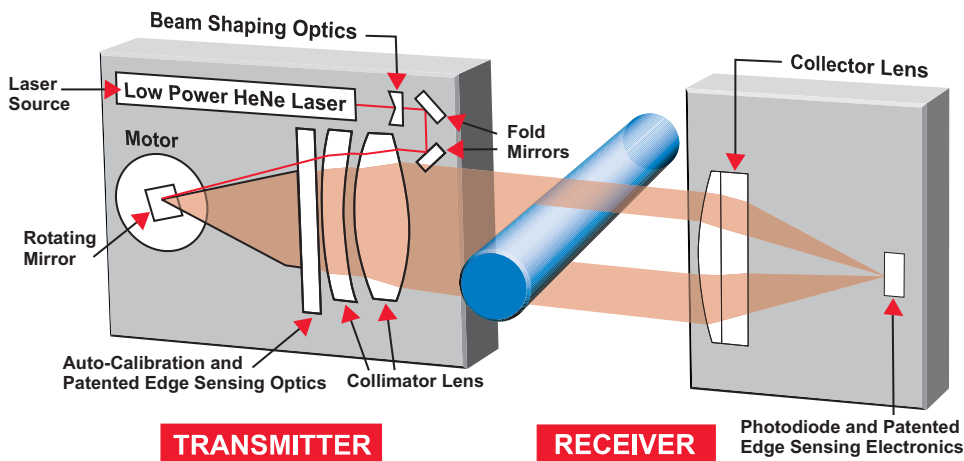
The Beta LaserMike BenchMike 283 series provides fast and accurate measurements of manufactured parts or cut samples of extruded parts. Used either in a quality control (QC) laboratory or on the plant floor, BenchMike gives operators a simple and repeatable system for measuring parts and immediately knowing whether they meet specifications within tolerances of less than 1 μm (0.00004 in.).

Laser technology allows BenchMike to measure multiple product dimensions without touching, deforming, scratching, or damaging the part. Unlike other micrometers and mechanical indicators that can give errors due to poor zero setting, end play, or calibration, or are sensitive to user input, BenchMike provides repeatable measurements regardless of the operator. With the Beta LaserMike BenchMike, there is nothing to adjust between part measurements and nothing to wear out.

How it works

Each BenchMike contains a transmitter, receiver, processor electronics, and a touch-screen display in an integrated package. A thin band of high-speed scanning laser light is projected from the transmitter by a low-power laser source, a scanning mirror, and a series of optics.

The receiver houses a collector optic, photodiode, and preamplifier. Through our patented edge-sensing process, the laser light signal entering the receiver is used to calculate the distances between the edges of the product. Dimensional data is instantly displayed and can be transmitted to a computer for further processing.



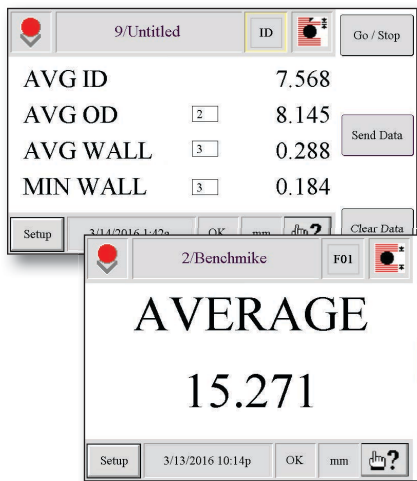
No Field Calibration Required

BenchMike uses a combination of built-in auto-calibration and dual-differentiation technology providing unmatched accuracy without field calibration. Never has it been easier to incorporate precision measurement on the production line, and since every system includes a programmable RS-232C interface, collecting and sending data to your storage and control system is almost effortless.

Contact your local Sales Engineer representative and start seeing the benefits of improved quality, increased production yield, and decreased material cost on the bottom line today.

Simple Touch-Screen Interface Lets You Easily Access BenchMike Features and Functions

BenchMike's touch-screen graphical user interface (GUI) gives operators a quick and simple means of viewing dimensional measurements, accessing gauge and system information, and changing parts. Screen layouts are customized for the needs of the user or application and the "look and feel" is simple for any user familiar with Windows.

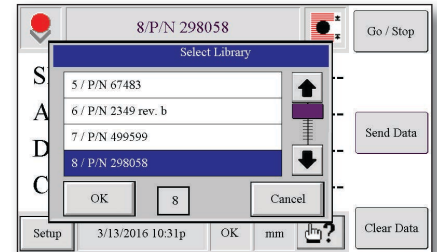


Data Display:

BenchMike has advanced display capabilities allowing you to display measurement data, access menus to configure BenchMike, and display general information such as presence or absence of error conditions.

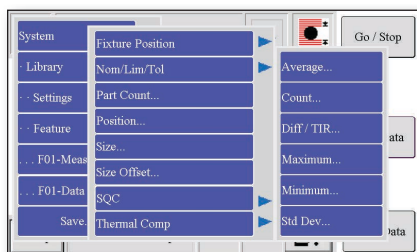
Magnified Display

Magnify measurement items on the screen for visibility from a distance.



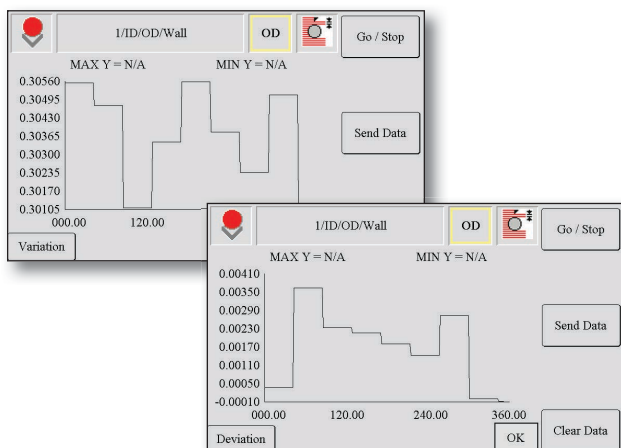
Library (Part) Selection

Use BenchMike libraries to store and recall how the measurements are to be taken, and manage other system setup information via separate libraries. By defining libraries for each product or for different fixtures, you can shorten set-up times for various parts or applications.



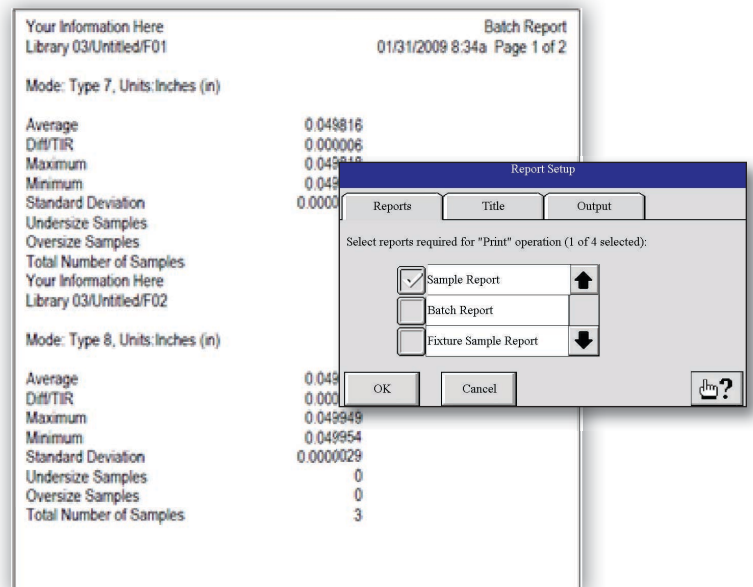
Pop Up Menus

Quickly, easily access BenchMike features and functions via clear pop-up menus.



Rotational Deviation/Variation Graphs

Create Deviation and Variation graphs when using an intelligent fixture. The graphs show the deviation from nominal at each position and size variation between positions.



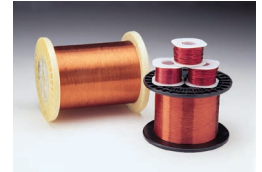
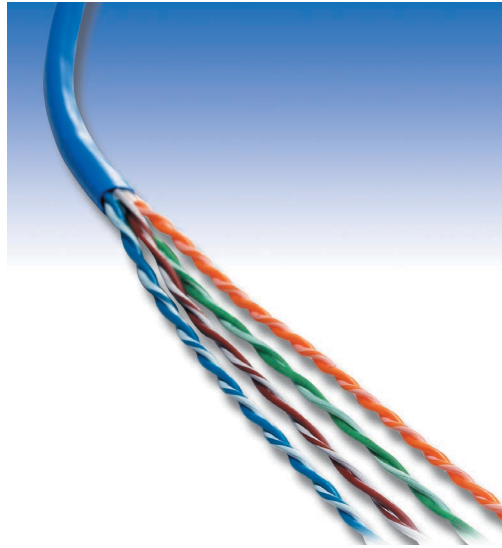
Robust Reporting

Easily generate Sample, Batch, and Fixture reports. Use the Sample Report when taking a single measurement of multiple parts. Use the Batch report to summarize statistical results for all measured parts. Use the Fixture reports to generate similar sample and batch details when using automated part-positioning fixtures.

Solutions for Wire & Cable Applications

The Beta LaserMike BenchMike 283 series is the ideal solution for fast, simple, and accurate measurements of cut samples of extruded wire and cable. BenchMike is used worldwide on extrusion plant floors and quality control (QC) laboratories to give operators and technicians immediate feedback of product dimensions.

Wire and cable manufacturers must ensure that the dimensions of their products are maintained within tight specifications to ensure the quality of the product and the profitability of the company. To satisfy this need, the BenchMike utilizes the latest in laser gauging technology to provide high-precision OD measurements of wire and cable within specifications of less than 1 μ m (0.00004 in.).

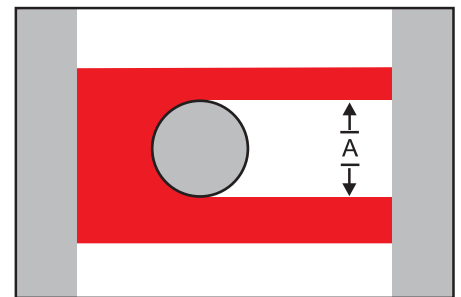


Diameter & Ovality Measurement

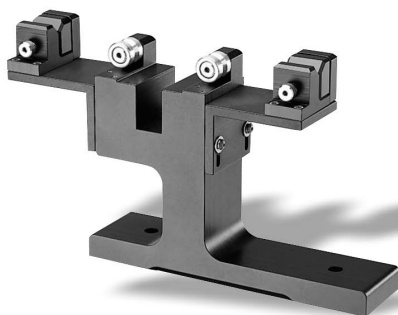


<< Auto-Rotating Chuck Fixture

For precision OD measurements, simply place your product in the rotary chuck fixture and BenchMike will instantly measure it. Using BenchMike, an operator can measure dozens of parts per minute and with a much higher level of accuracy than any other method available for sample inspection. And with the use of laser technology, the measurements will be repeatable from one operator to another.



Single Diameter Measurement
OD = A



<< Ultra Fine Wire V-Block

Ultra Fine Wire V-Block is designed for ultra fine wire or other material that must be held under tension for accurate measurement. Holds wires in the range of 0.025 to 0.254 mm (0.001 to 0.010 in.). It is used with Spot Reducer Option.

Specifications

Measurement Specifications

	Model 283-10	Model 283-20
Measurement Range*	0.100 to 25.4 mm (0.004 to 1.0 in.)	0.254 to 50 mm (0.010 to 2.0 in.)
Repeatability	±0.25 µm (0.000010 in.)	±0.5 µm (0.000020 in.)
Linearity	±0.9 µm (±0.000036 in.)	±1.5 µm (±0.000060 in.)
Measurement Area Depth Of Field	±.75 x 25 mm (±0.030 x 1.0 in.)	±1.5 x 50 mm (±0.060 x 2.0 in.)
Laser Beam Velocity	50 m/sec. (2,000 in./sec.)	100 m/sec. (4,000 in./sec.)
Temperature Coefficient	<0.2 µm/°C (<0.000004 in./°F)	
Calibration	Factory calibrated	
Scan Rate	100/sec	

*See other sizes in the Options section.

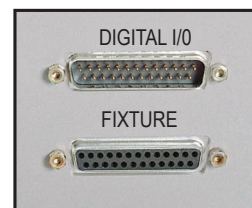
General Specifications

Operating Temperature	7° to 36° C (45° to 97° F) at < 90% relative humidity
Storage Temperature	-20° to 60° C (-4° to 140° F)
Dimensions (H x W x D)	254 x 635 x 228 mm (10 x 25 x 9 in.)
Weight	17 kg (38 lb.)
LaserSource	HeNe gas laser; <1 mW output
Display	177.8 mm (7 in.) capacitive touch
Power Requirements	100 to 240 volts AC (+5% to -10%), 50/60 Hz (+/-2 Hz) 100 watts total power

Input/Output

BenchMike provides a variety of input/output connectors to allow flexible integration with other devices.

- ▶ Serial port to link with computers or data gathering devices
- ▶ Parallel port to connect to printers for printed reports
- ▶ Digital I/O port for connection of alarm outputs to indicate out-of-tolerance conditions and other errors, as well as digital inputs to activate functions remotely
- ▶ Fixture port for connection to intelligent fixtures capable of moving and rotating the test pieces
- ▶ Scan output BNC port for diagnostic access to the laser scan signal
















Modular Fixtures

Ready-To-Mount Flexibility

We offer an extensive line of ready-to-mount modular fixtures from simple manual fixtures to fully automatic and intelligent fixtures. These fixtures hold workpieces properly and effectively for any gauging need. Simply attach these easy-to-install fixtures to your BenchMike for precise, reliable measurements without calibration.

We provide a full line of heavy-duty fixtures to measure small and large parts, along with automatic motorized fixtures for part translation and rotation. For your custom needs, our Special Engineering group excels at developing fixtures for special applications.

	V-Block: General Purpose, Fixed	Used for measuring parts positioned on their outside diameter. Holds diameters from 0.38 to 45.72 mm (0.015 to 1.800 in.)	83855 (283-10) 83854 (283-20)
	V-Block: General Purpose, Full-Range, Adjustable	Enables part centering and measurement over the full measuring range of the BenchMike Series. Holds diameters from 0.38 to 50.4 mm (0.015 to 2.0 in.).	83976
	V-Block: Adjustable	Supports parts that must be held on their outside diameters. Must be mounted on a slide. Holds wire diameters up to 45 mm (1.8 in.).	83609
	V-Block: Fine Wire Adjustable	Designed for fine wire or other material that must be centered for best measurement accuracy. Holds wire diameters from 0.025 to 10.16 mm (0.001 to 0.400 in.).	84260
	V-Block: Ultra Fine Wire	Designed for ultra fine wire or other material that must be held under tension for accurate measurement. Holds wire diameters from 0.025 to 0.254 mm (0.001 to 0.010 in.). Used with Spot Reducer Option.	84252
	Slide: Universal Manual	Used to linearly position parts by hand. Available in 457, 635 or 829 mm (18, 25 or 32 in.) lengths. Slide travel is 305, 483, or 660 mm (12, 19, or 26 in.).	83610 (457 mm) 83611 (635 mm) 83618 (829 mm)
	Slide: Digital Readout	Used to linearly position parts to predetermined positions for measurement and/or measure the distance between two points on a part. Available in 457, 635 or 829 mm (18, 25 or 32 in.) lengths. Slide travel is 305, 483, or 660 mm (12, 19, or 26 in.).	83616 (457 mm) 83617 (635 mm) 83863 (829 mm)
	Chuck: Auto-Rotating	Motorized rotation of shafts or wires to detect variation in diameter around the circumference. Keyless precision chuck holds diameters 0.76 to 12.7 mm (0.030 to 0.50 in.).	84015
	Chuck: Zero-Rotating	Enables the automatic measurement of diameter variation from 75 µm to 3 mm (0.003 to 0.120 in.).	84007
	Chuck: 3.18 mm Rotating	Enables the automatic measurement of diameter variation from 0.3 to 3.18 mm (0.012 to 0.125 in.).	84005
	Chuck: 38 mm Rotating	Enables the automatic measurement of diameter variation from 1.5 to 38 mm (0.0625 to 1.5 in.).	84022
	Wire Auto-Rotating	Designed for the automatic measurement of very small diameter samples from 0.075 to 1.27 mm (0.003 to 0.050 in.).	84274 (English) 84495 (Metric)
	Fine Wire Heanium V-Guide	Enables the measurement of small samples that will not lay straight in a V-block. Holds wire diameters from 0.076 to 3.175 mm (0.003 to 0.125 in.).	83883

Options

Special accessories are available to address certain non-standard applications or data needs.

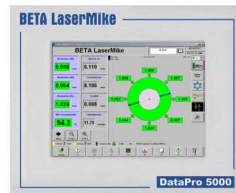
- ▶ **Small Spot Size Option**
Special measurement range from 25 μm (0.001 in.) to 10 mm (0.4 in.) (factory installed option)
- ▶ **Digital I/O Interface**
High-current open collector outputs for gauge and measurement status. A footswitch accessory lets the user activate the gauge's measure function or initiate single measurements.
- ▶ **Transparent Object Measurement**
Enables BenchMike to measure the diameter of transparent material, such as clear plastic products including glass tubes and rods.

Other Measurement and Control Solutions

In addition to our BenchMike off-line gauging system, we offer a complete portfolio of measurement and control solutions for on-line production applications. Our solutions enable manufacturers to realize a number of performance and production benefits, such as improved product quality, enhanced process reliability, increased productivity, and reduced manufacturing costs.



AccuScan
High-Speed Diameter and Ovality Measurement Systems



DataPro
Process Control and Data Management Systems



UltraScan
Wall and Concentricity Measurement Systems



CapScan
Capacitance Measurement Systems



Fault Detection
- Lump and Neckdown Measurement Systems
- Spark Testers



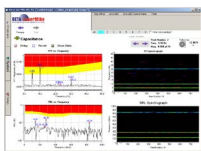
CenterScan
Non-Contact Eccentricity Measurement System



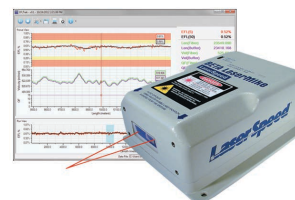
LaserSpeed
Non-Contact Length and Speed Measurement Systems



Preheater
Wire Preheating Systems



SRL Pro
On-Line Structural Return Loss Prediction



EFL
Excess Fiber Length Measurement System



LayScan
Lay Length Measurement System

Precision Measurement & Control Solutions

The Beta LaserMike line of measurement and control solutions from NDC Technologies is designed to increase productivity, improve product quality, and reduce manufacturing costs. These solutions provide in-process dimensional monitoring, control, and sample/part inspection of products such as wire and cable, fiber optics, metals, rubber and plastic, flat rolled goods, tube and pipe, and other manufactured goods. Every system is backed by NDC's world-class service and support organization. With offices around the globe, we're committed to serving your unique measurement application needs.



NDC Technologies is represented in over 60 countries worldwide. www.ndc.com/betalasermike

a spectris company

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Document #: C-BROC-SCAN-BenchMike WC-EN-2017OCT20
Date of Issue: October 2017
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